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1.8519

31CrMoV9

Typical Applications

CrMoV-alloyed nitration steel e.g. for spindles, screw conveyors, control parts, bolts and crankshafts

Chemical properties

 C
 Si
 Mn
 P
 S
 Cr
 Mo
 V

 0,27-0,34
 max. 0,40
 0,40-0,70
 max. 0,025 max. 0,035 2,30-2,70
 0,15-0,25
 0,10-0,20

Property	Value	
Common Designations	KHD; F.1721; 33H3MF	
Analysis Note	gem. EN 10085	
Density [kg/dm³]	7,73	
Electrical Resistance at 20°C [Ohm*mm²/m]	0,19	
Thermal Conductivity at 20°C [W/m*K]	43,0	
Mc Thermal Expansion [10^(-6) * K^(-1)]	20-100 °C:12,1 / 20-400 °C: 13,6	
Typical Heat Treatment	geglüht	
Typical Hardness [HBW]	max. 248	
Typical Tensile Strength [MPa]	≈ 750	

Wichtiger Hinweis: